

Product Range

Painted surfaces/plastics



Recommendations for polishing

Painted surfaces and plastics

- Use buffing speeds of 6 - 24 m/s
(Depending on the temperature sensitivity of the paint/plastic)
 - Carefully set up the sanding process >> it has a significant influence on the surface quality after polishing
 - Make sure final sanding is not too rough >> extends polishing times >> pronounced heating of the work piece >> "orange peel" or surface wear/waves
- » Use Menzerna high-performance polishing pastes:
- Optimised bond
 - Better adhesion to the polishing wheel
 - Effective heat dissipation



Menzerna emulsions are developed for industrial use. In centrally supplied production lines of bulk consumers, liquid pastes ensure maximum process security, speed and quality.

Menzerna solid compounds are suitable for manual work-stations as well as fully automated polishing systems. In large and small series, they set consistent surface quality standards with a wide variety of work piece geometries.

Menzerna creams and polishes are developed especially for the industrial processing of highly sensitive wood coatings. With manual or automated application, they produce a deep, glossy finish even with dark colours.

MENZERNA FOR GLOSS:

- Automobile interiors
- Arts and crafts
- Picture frames
- Kitchens
- Boat and yacht building
- Furniture
- Violin and piano building

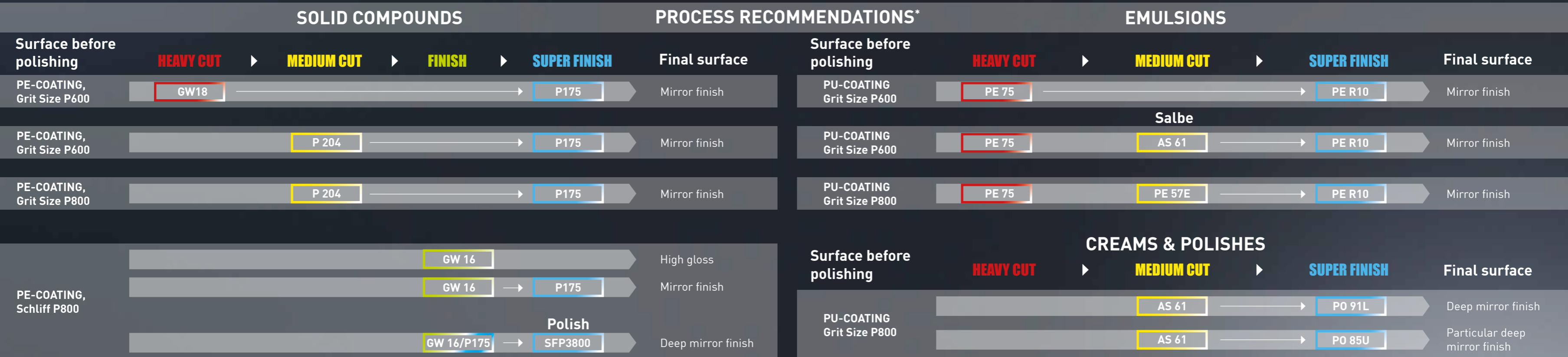


About Menzerna

Menzerna develops and produces polishing compounds and emulsions for industrial applications. With our consulting services, we assist industrial customers with the optimisation of polishing processes. We cover all aspects of industrial polishing with a wide variety of innovative formulations and complete polishing systems. Menzerna gives premium brands their gloss. **Menzerna - Perfection in Polishing. Made in Germany. Since 1888.**

Painted surfaces/plastics
Polishing compounds

SOLID COMPOUNDS	HEAVY CUT	MEDIUM CUT	FINISH	SUPER FINISH	EMULSIONS	HEAVY CUT	MEDIUM CUT	SUPER FINISH	Creams MEDIUM CUT	Polish SUPER FINISH
	GW18 Art.-No. 12001 quickly removes scratches and surface defects. Prevents excessive heating of paint and plastic surfaces thanks to special bonding.	P204 Art.-No. 07936 is especially well suited for polishing hard paints. Delivers abrasiveness and produces a very high gloss level.	GW16 Art.-No. 12002 is the flagship of the Menzerna solid paste programme. A singlestage application product that is unrivalled in terms of abrasiveness and gloss.	P175 Art.-No. 07984 is a super fine, high-gloss compound that is versatile in application. It produces a surface free of lines with a premium deep mirror gloss.		PE 75 Art.-No. 21988 delivers fast abrasiveness and produces a beautiful gloss level, especially on harder paints.	PE 57E Art.-No. 21034 is a high-quality emulsion designed especially for paints, with good heat dissipation.	PE R10 Art.-No. 20871 produces a beautiful high gloss level in automated production processes.	AS 61 Art.-No. 14033 a cream proven many times over for use on fl at bed polishing machines. Convincing with a very good cut and simultaneous high gloss with good heat dissipation.	PO 91L Art.-No. 22106 produces the highest gloss. PO 85U Art.-No. 22029 outperforms everything. For the ultimate mirror finish ("piano look"). SFP 3800 Art.-No. 22992 maximum deep gloss.
Polishing wheel:	Cotton	Cotton	Cotton	Soft buffing wheel	Polishing wheel:	Cotton	Cotton	Soft buffing wheel	Cotton	Medium/Soft pad
Colour:	Beige	Orange	Beige	Yellow	Colour:	White	White	White	White	White
Grease content:	Greasy	Medium	Greasy	Dry	Suitable for:	Paint, plastic/composites	Paint, plastic/composites	Brass/non-ferrous metals, paint, plastic/composites	Paint, plastic/composites	Paint, plastic/composites
Suitable for:	Paint, plastic/composites	Paint, plastic/composites	Paint, plastic/composites	Aluminium, brass/non-ferrous metals, stainless steel, paint, plastic/composites	Result:	Fast and thorough removal of defects/sanding marks.	Consistent surface with no deep scratches.	Brilliant, deep gloss surface.	Consistent surface with no deep scratches.	Brilliant, deep gloss surface.



*The process recommendations provided here were prepared based on our best knowledge. They cover most common practical applications. Additional products are available for other applications.