

Heavy Cut Compound 400 GREEN LINE - Performance Compound -

Product Description

Menzerna Heavy Cut Compound 400 (HCC 400) GREEN LINE is a VOC-free* innovative cutting compound for automotive clear coats. HCC 400 GREEN LINE removes sanding marks and signs of use in the shortest possible time without aggressive solvents. High performance finish without unpleasant solvent odors.

*"VOC-free" means that the product does not contain volatile organic compounds (VOC) in accordance with DIN EN ISO 11890-2. Menzerna GREEN LINE products protect health, are gentle on the environment and do not need any hazard symbols.

General information:		Chemical information:		
Product Group:	Heavy, Medium, Finish	Density:	1,2 kg/l	
Category:	Premium	Viscosity:	9-15 Pas	Technical information:
Cut:	8	Maximum abrasion:	P1500 with lambs wool P2000 with Pad	
Gloss:	8	Polishing tools:	Lambs wool, Heavy Cut Foam Pad, Medium Cut Foam Pad Soft Cut Foam Pad	Rotational speed: Rotary: 800-1200 rpm Orbital: depends on manufacturer
Application:	Detailing/ Paint Shops			
Storage:	15-25°C, avoid frost and direct sunlight			
Colour:	White			
Volumes:	250 ml: 22200.281.001 1 L: 22200.261.001 1 Kg: 22200.260.001			

Recommended Usage

- Clean surface thoroughly prior to polishing.
- Shake the bottle prior to use and apply a small quantity of the product onto the polishing pad (a pea-sized drop is sufficient for an area measuring approx. 40 x 40 cm).
- Use the Menzerna Heavy Cut Foam Pad or Menzerna Lambs wool in the event of heavy signs of use. If using a new or dry pad, apply sufficient polish to prevent the formation of noticeable holograms.
- Use either a rotary or an orbital polishing machine and use the cross-coating method. Apply light pressure at the start of the polishing process. Take away the pressure in the final cycles and increase the speed of the polishing machine by 10%.
- If working on very dry coatings, spray a little water onto the surface to prevent dust formation.
- At first, the polish will seem a little milky and should be worked in until only a slightly transparent/oily film is visible.
- Once you have finished polishing, remove any residue with our Premium Microfiber cloth, without applying any pressure.
- Whatever the demands of the surface: Use Menzerna HCC400 with the Soft Cut Foam Pad or a Menzerna Finish in order to achieve a high-gloss finish.

Product video:



Important notice:

All the information above is based on our empirical values. Please test the use of our product yourself to determine whether it is suitable for your intended application. All matters related to the warranty and liability for this product are governed by our general selling terms and conditions, unless otherwise specified by applicable legal regulations.

How to find us:

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Menzerna Polishing Program

	1. Heavy Cut	2. Medium Cut	3. Finish	4. Protection
Standard Products	HCC1000	MCP2500	FF3000	Power Lock Ultimate
Alternative Products	HCC1100	MCP2400	SF3500	Liquid Carnauba
		MCP2200	SFP3800	Sealing Wax
Premium Products	SHCC300/ SHCC300 GREEN LINE		Power Protect Ultra 2in1	
	HCC400/ HCC400 GREEN LINE			
Premium Pads	One-Step Polish 3in1			
	Wool/ Heavy Cut Pad	Medium Cut Foam Pad	Soft Cut Foam Pad	Wax Foam Pad

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