About Menzerna

Menzerna develops and produces polishing compounds and emulsions for industrial applications. With our consulting services, we assist industrial customers with the optimisation of polishing processes. We cover all aspects of industrial polishing with a wide variety of innovative formulations and complete polishing systems. Menzerna gives premium brands their gloss.

Menzerna - Perfection in Polishing. Made in Germany. Since 1888.

Recommendation for polishing

Stainless steel

- Use buffing speeds of 30-35m/s.
- Keep polishing times short >> other wise a turbulent surface finish with no deep gloss will be produced.
- Avoid pronounced heating (especially on sheet metal/ thin components) >> Risk of distortion.
- Use Menzerna high performance polishing compounds that contain grease.

Menzerna solid compounds are suitable for manual workstations as well as fully automated polishing systems. In large and small series, they set consistent surface quality standards with a wide variety of work piece geometries.

Menzerna emulsions are developed for industrial use. In centrally supplied production lines of bulk consumers, liquid pastes ensure maximum process security, speed and quality.

QUALITY

MADE IN

GERMANY

MENZERNA FOR GLOSS:

Arts and crafts
Medical instruments
Automobile components
Cutlery
Mounting parts
Vehicle construction
Furniture industry
Personnel industry
Lamps

Menzerna polishing compounds
GmbH & Co. KG
Industriestraße 25
D-76470 Ötigheim
Germany
Telephone: +49 (0)7222 91 57 0
Fax: +49 (0)7222 91 57 10
office@menzerna.com
www.menzerna.com

Available from:

Product Range

Stainless steel
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**Product Range**

Stainless steel

- Use buffing speeds of 30-35 m/s
- Even and fine sanding
- Keep polishing times short — otherwise a turbulent surface finish with no deep gloss will be produced
- Avoid pronounced heating (especially on sheet metal/thin components) — risk of distortion
- Use Menzerna high-performance polishing compounds that contain grease

**Menzerna emulsions** are developed for industrial use. In centrally supplied production lines of bulk consumers, liquid pastes ensure maximum process security, speed and quality.

**Menzerna solid compounds** are suitable for manual workstations as well as fully automated polishing systems. In large and small series, they set consistent surface quality standards with a wide variety of work piece geometries.

**MENZERNA FOR GLOSS:**

- Arts and crafts
- Automobile components
- Cookware
- Cutlery
- Furniture industry
- Kitchen sinks
- Lamps
- Medical instruments
- Machinery components
- Mould construction
- Mounted parts
- Vehicle construction
- Tools

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**Stainless steel**

Polishing compounds

**Polishing compounds**

**POLISHING COMPOUNDS**

**SOLID COMPOUNDS**

- **523LBZ** Art.-No. 01015
  - This product is a highly effective and fast-acting brush paste. It produces a consistent, matt surface.

- **439T** Art.-No. 07001
  - This product is an abrasive chromium oxide compound designed to achieve a high level of polishing efficiency.

- **333** Art.-No. 07013
  - This product is a fast-acting brush paste that is particularly effective for stainless steel.

- **P126** Art.-No. 07020
  - This product is a high-quality, fast-acting emulsion that is suitable for stainless steel.

- **P175** Art.-No. 07050
  - This product is a very fast-acting emulsion that produces a perfect finish on stainless steel.

**EMULSIONS**

- **AVM 45** Art.-No. 20848
  - This product is an emulsion designed for pre-polishing stainless steel and makes it possible to work quickly and produce a beautiful satin-finished surface.

- **EM 246GD** Art.-No. 20879
  - This product is a high-quality finishing emulsion that produces a perfect finish on stainless steel.

- **PE F 88** Art.-No. 20927
  - This product is a super-fine, high-gloss emulsion that is absolutely free of lines and meets the highest quality standards.

- **PE 25D** Art.-No. 20925
  - This product is a high-quality finishing emulsion for stainless steel that is absolutely free of lines and meets the highest quality standards.

**PROCESS RECOMMENDATIONS**

**Surface before polishing**

**SOLID COMPOUNDS**

- Brushed, deburred and satin-finished surface.

**EMULSIONS**

- Satin-finished surface.

**Surface before polishing**

**SUPER HEAVY CUT**

**HEAVY CUT**

**MEDIUM CUT**

**FINISH**

**SUPER FINISH**

**Final surface**

**CUT**

- **SUPER HEAVY CUT**
  - This cut is suitable for stainless steel.
  - Recommended for ground, brushed and deburred surfaces.

- **HEAVY CUT**
  - This cut is suitable for stainless steel.
  - Recommended for ground, brushed and deburred surfaces.

- **MEDIUM CUT**
  - This cut is suitable for stainless steel.
  - Recommended for ground, brushed and deburred surfaces.

- **FINISH**
  - This cut is suitable for stainless steel.
  - Recommended for ground, brushed and deburred surfaces.

**CONTACT:** industry@menzerna.com, www.menzerna.com